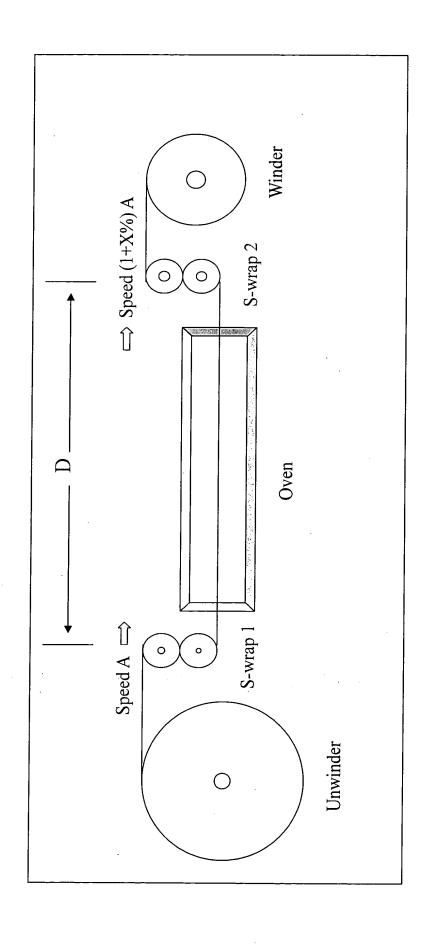
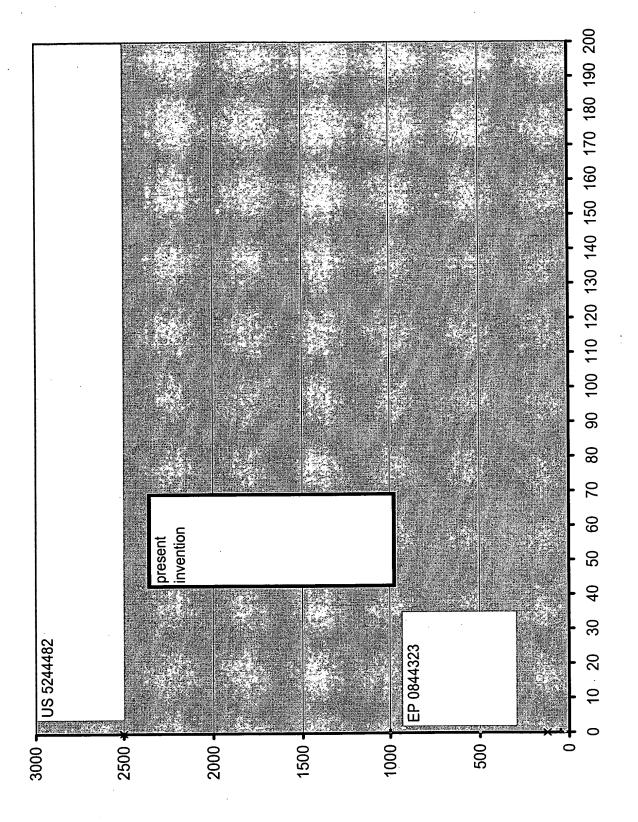


Fig.2





Strain Rate (%/min)

Draw Ratio (or Draw Rate) (%)